

Date: Tuesday, 19/08/2008 4:05:56 PM
User: Julie Lecocq

Process Sheet

SPRIT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
Job Number : 41472 -1
Estimate Number : 10532
P.O. Number :
This Issue : 19/08/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : MACHINED PARTS
Previous Run : 40194
Written By :
Checked & Approved By : JD 08-8-20
Comment : Est : I 03.01.16 Reformat: Incorporated D205-641-011

Part Number : K10003
Drawing Number : K10003
Project Number : N/A
Drawing Revision : D
Material :
Due Date : 15/09/2008

Qty: 2 Um: Each

KJ/RF

Est : J 06-07-25 As per DSI 9344 JLM

Est : K 06.11.17 Per K10003 Rev C KJ

Est : L 07.01.12 Document Record for copying bluefile rmv KJ

Est Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Create White labels only per PPP K10003 CHG 006

08/02/24

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D2570 Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Bushing

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 24 | D2570 | Bushing | |

Batch

841638 x 25
40986 x 107
40197 x 107

AS 08/09/15 (x8)

4.0 D2571 Saddle, Fwd Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle, Fwd, Out

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 1 | D2571 | Saddle | |

Batch

39806 x 2
840514 x 4
841703

AS 08/09/15 (x8)
AS 08/09/24 (x2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41472

Part Number: K10003

Item Number:



Seq. #:

Machine Or Operation:

Description:

50

D2572

Saddle, Fwd In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Fwd, In

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|--------|
| 1 | D2572 | Saddle | B40515 |

AS 08/09/15 (X)

55

D2573

Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Aft, Out

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------------------|
| 1 | D2573 | Saddle | B34198 X3 B39805 X5 |

AS 08/09/15 (X)

60

D2574

Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Aft, In

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 1 | D2574 | Saddle | 40517 |

AS 08/09/15 (X)

65

D27361

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Lug Assembly

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 1 | D2736-1 | Bracket | 39841 |

AS 08/09/15 (X)

70

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

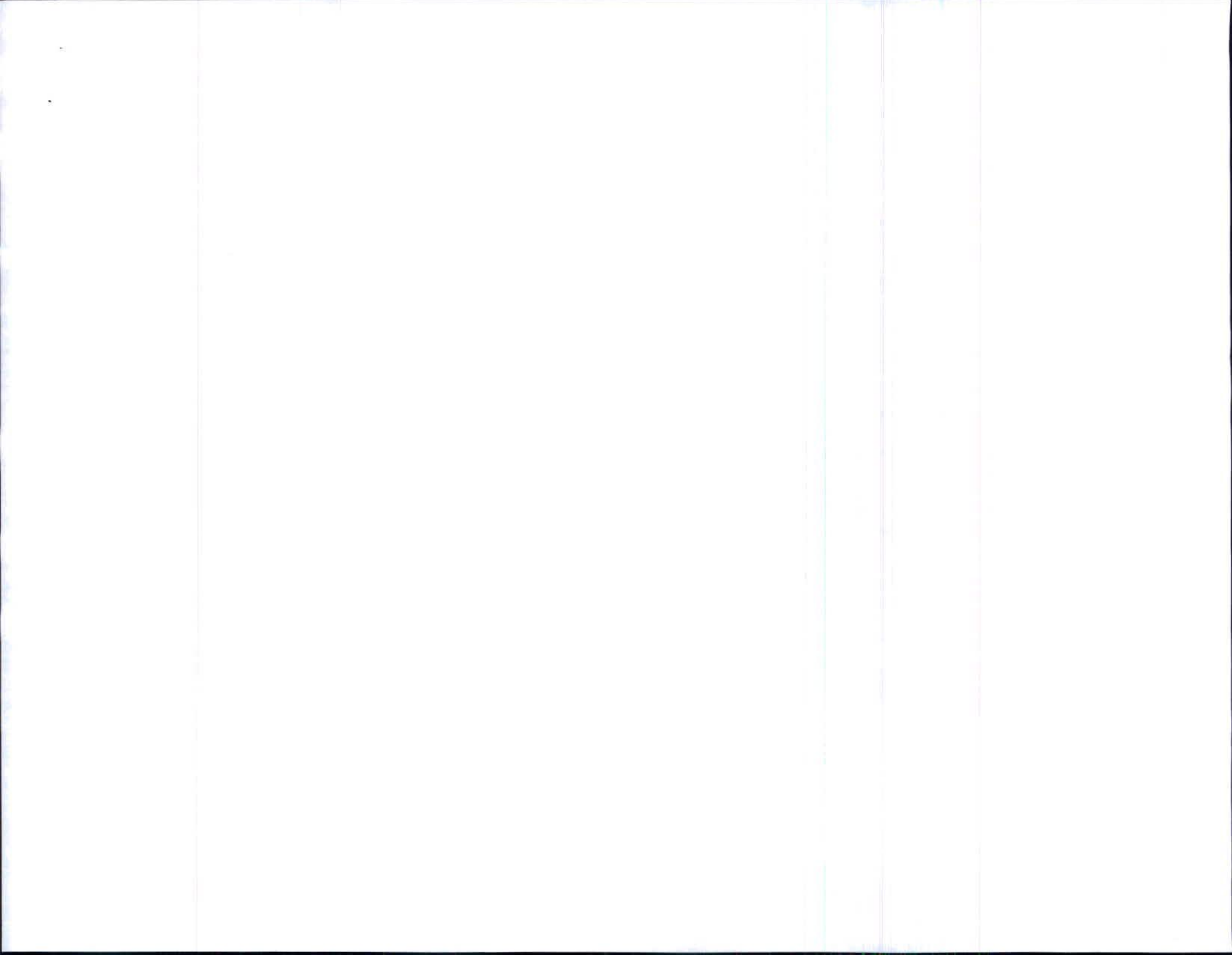
Lug Assembly

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|----------|
| 1 | D2736-3 | Bracket | 39842 X6 |

AS 08/09/15 (X)

B39223 X2



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services











Drawing Name: SADDLE KIT

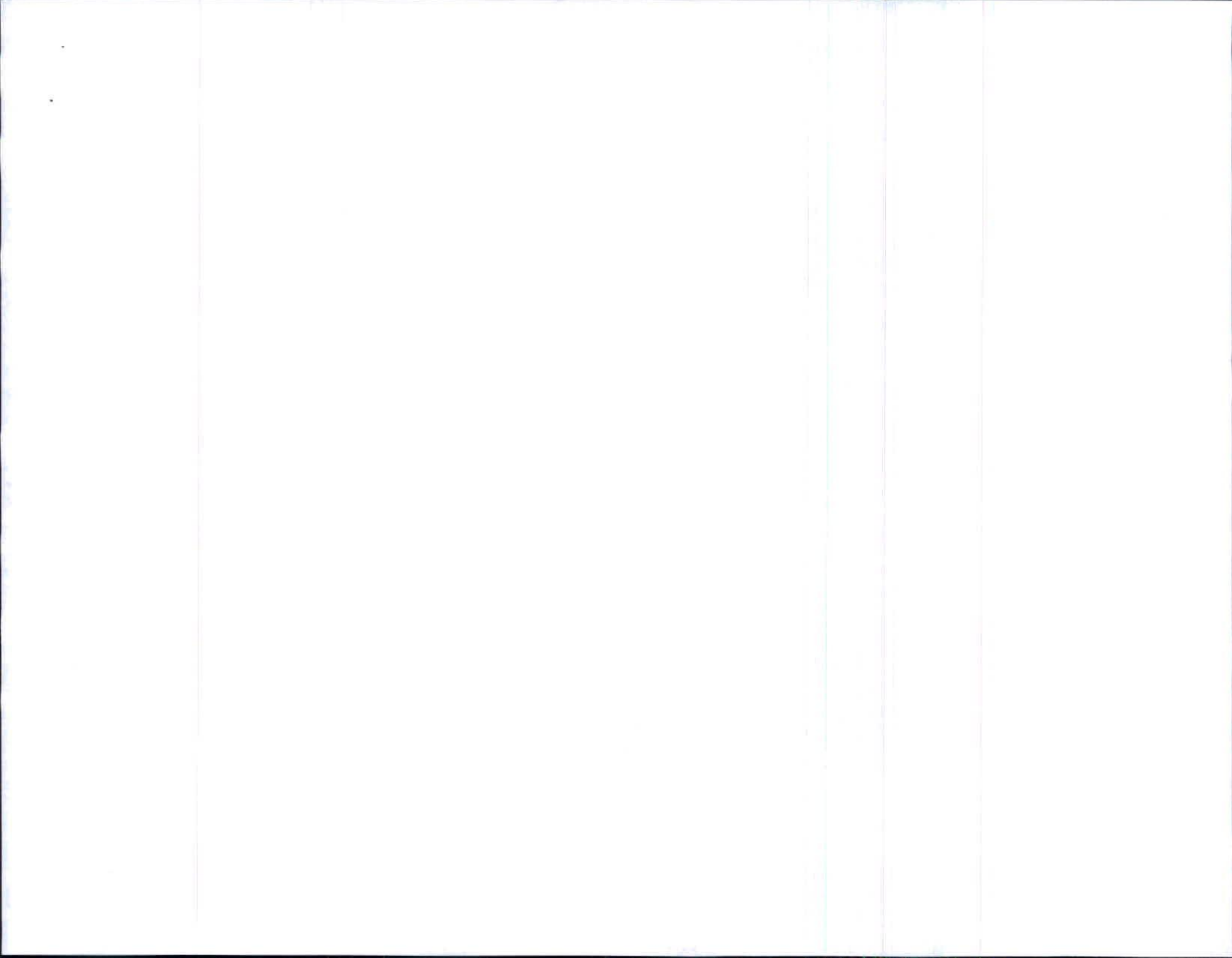
Job Number: 41472

Part Number: K10003

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------------|
| 10.0 | D2747 | Set Screw |
|   | | |
| Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s) Set Screw Pick: Qty Part Number Description Batch 4 D2747 Socket Head Set Screw <u>39224</u> | | |
| 11.0 | D2876 | Saddle Spacer |
|   | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Saddle Spacer Pick: Qty Part Number Description Batch 2 D2876 Spacer <u>B30275</u> | | |
| 12.0 | D2877 | Saddle Spacer |
|   | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Saddle Spacer Pick: Qty Part Number Description Batch 2 D2877 Spacer <u>30276</u> | | |
| 13.0 | D35331 | Set Screw |
|   | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Set Screw Batch: <u>B28093 x10 B41606 x10</u> | | |
| 14.0 | AN46A | Bolt |
|   | | |
| Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s) Bolt Pick: Qty Part Number Description Batch 16 AN4-6A Bolt <u>M107534</u> | | |



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Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

4

AN4-46A

Bolt

M108246

AS 08/09/12 (48)

16.0

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN4-51A

Bolt

M108376

AS 08/09/12 (48)

17.0

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN6-12A

Bolt

M107823

AS 08/09/12 (48)

18.0

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 256.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

32

AN960JD416

Washer

M108161

AS 08/09/12 (48)

19.0

AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

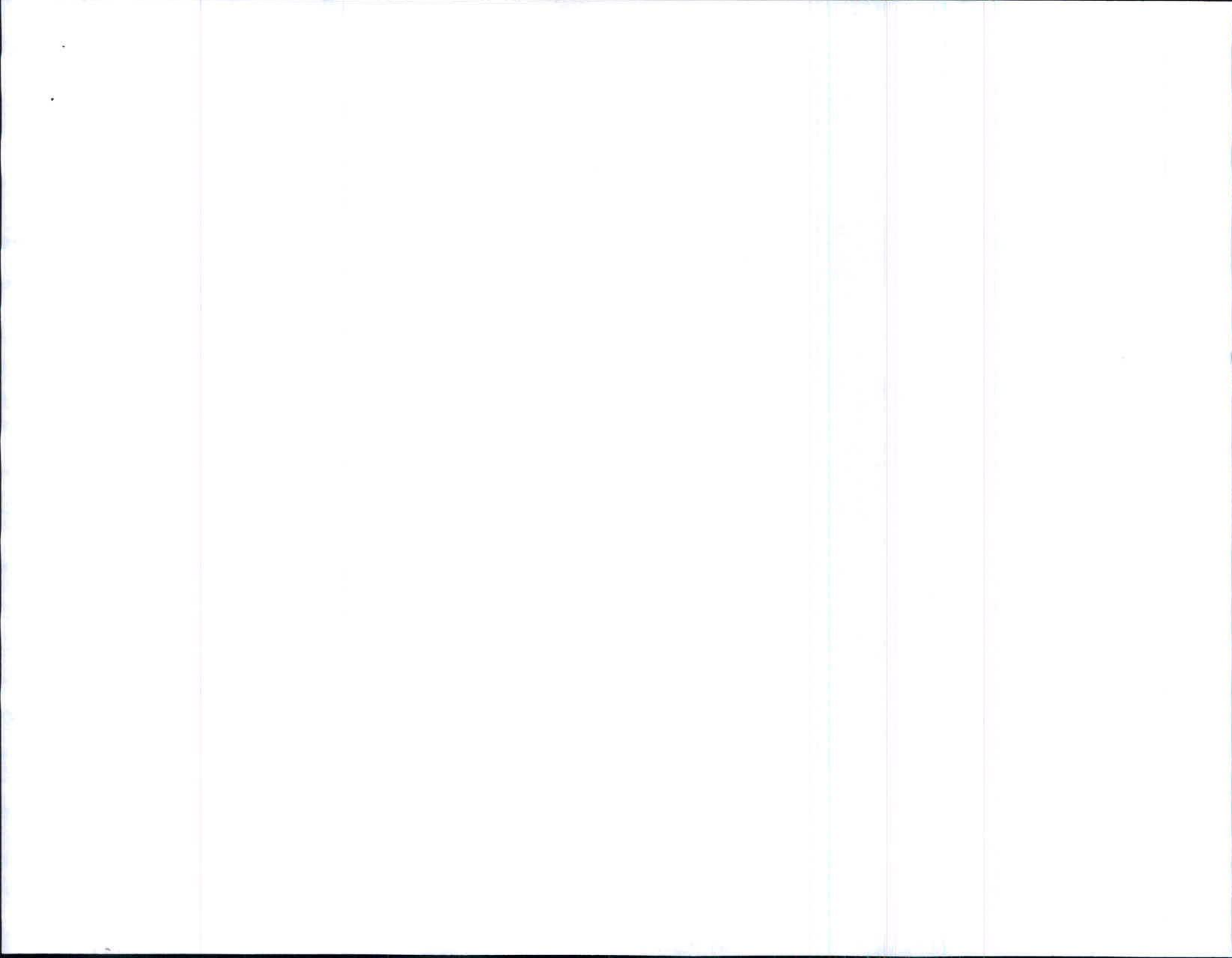
8

AN960JD616

Washer

M108521

AS 08/09/12 (48)



Process Sheet

01/06/11

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41472

Part Number: K10003

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|--------------------------------------------------------------|-----------------------|--------------------|
| 20.0 | MS21042L4 | Nut |
| | | |
| Comment: Qty.: 28.0000 Each(s)/Unit Total : 224.0000 Each(s) | | |
| Nut | | |
| Pick: | | |
| Qty | Part Number | Description |
| 29 | MS21042L4 | Nut (or MS21042-4) |
| | Batch | |
| | M167499 | SS 08/09/12 |
| 21.0 | D3407045 | Tow Ring |
| | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) | | |
| Tow Ring | | |
| batch: 40404 | | |
| | | SS 08/09/12 |
| 22.0 | D34561 | Washer |
| | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) | | |
| Washer | | |
| batch: 14 B46285 | | |
| | | SS 08/09/12 |
| 23.0 | MS210434 | Nut |
| | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) | | |
| Nut | | |
| batch: M168672 | | |
| | | SS 08/09/12 |
| 24.0 | D34175 | Washer |
| | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) | | |
| Washer | | |
| batch: 41060 | | |
| | | SS 08/09/12 |
| 25.0 | D38121 | Washer |
| | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) | | |
| Washer | | |
| batch: B41006 | | |
| | | SS 08/09/12 |

Process Sheet

Customer: CU-DA001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 41472

Part Number: K10003

Machine:



Req. #:

Machine Or Operation:

Description :

250

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

SS 08/08/04 (+2)

270

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Rev I

SS 08/09/24 (+2)

280

QC21

FINAL INSPECTION/W/O RELEASE



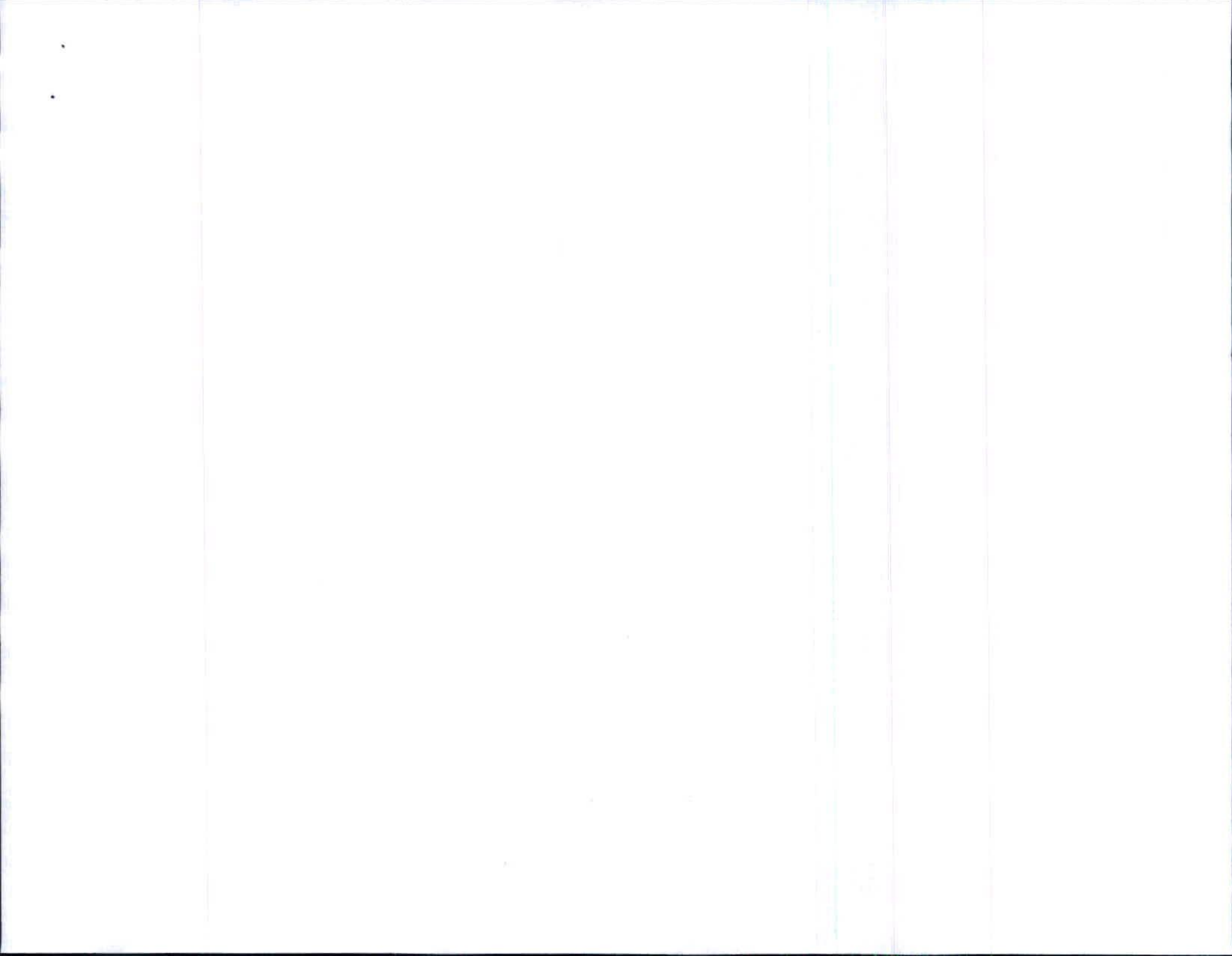
Comment: FINAL INSPECTION/W/O RELEASE

08/09/26 (+2)

290



ci 08-09-25



DART**RELEASED**

06-11-13

| | | | |
|------------------|----------------|---------------------------------------------------|------------------------|
| DESIGN # | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED PH | APPROVED # | DRAWING NO. K10003 | REV. C SHEET 1 OF 1 |
| DATE 06.11.07 | | TITLE SADDLE KIT | SCALE NTS |
| A | 00.06.01 | NEW ISSUE | |
| B | 00.11.22 | ADD D2707-041 OPTION | |
| C | 06.11.07 | ADD D3533-1 | |

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

| AIRCRAFT | INSTALLATION |
|----------------------|------------------------------|
| BELL 205/210/212/412 | D205-634-011 D205-634-015 |
| BELL 204 | D204-635-011 |

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

| PART NUMBER | K10003 | D205-634-011 D205-634-015 | D204-635-011 |
|--------------------------|--------|------------------------------|--------------|
| D205-641-011 | 1 | 1 | 1 |
| D2570 | 16 | 16 | 16 |
| D2571 | 1 | 1 | 1 |
| D2572 | 1 | 1 | 1 |
| D2573 | 1 | 1 | 1 |
| D2574 | 1 | 1 | 1 |
| D2747 | 4 | 4 | 4 |
| D2876 | 2 | 2 | 2 |
| D2877 | 2 | 2 | 2 |
| D2707-041 (or D2968-041) | 1 | 1 | 1 |
| D3533-1 | 2 | 2 | 2 |
| AN4-51A | 8 | 8 | 8 |
| AN4-6A | 16 | 16 | 16 |
| AN6-12A | 8 | 8 | 8 |
| AN960JD416 | 32 | 32 | 32 |
| AN960JD616 | 8 | 8 | 8 |
| *AN960JD1016 | 1 | 1 | 1 |
| AN970-4 | 1 | 1 | 1 |
| MS21042-4 (OR L4) | 25 | 25 | 25 |

* REQUIRED WITH D2707-041 ONLY

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